

SPECIFICATION CONTROL DRAWING

44A0311

TITLE WIRE, ELECTRIC, RADIATION-CROSSLINKED, POLYALKENE-INSULATED, TIN-COATED COPPER, LIGHTWEIGHT, GENERAL PURPOSE

Date 06-18-04

Revision K

This specification sheet forms a part of the latest issue of Raychem Specification 44 and MIL-W-81044 as applicable.

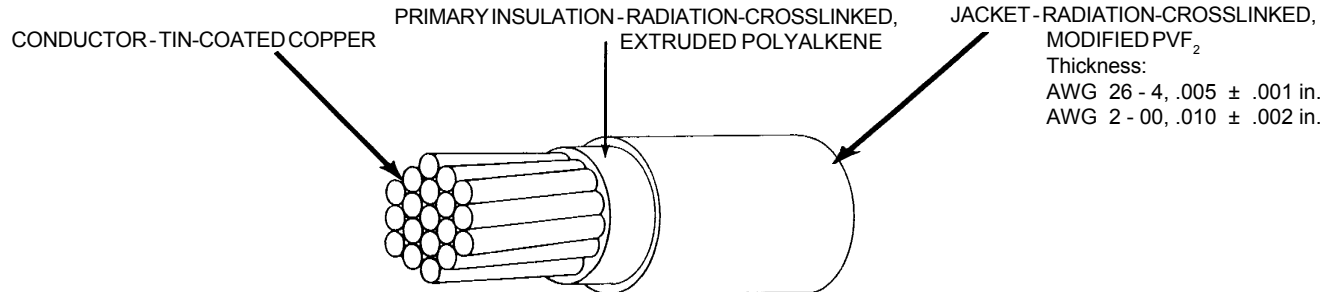


TABLE I. CONSTRUCTION DETAILS

| PART NUMBER 1/ | WIRE SIZE (AWG) | CONDUCTOR STRANDING (number x AWG) | DIAMETER OF STRANDED CONDUCTOR (in.) | | FINISHED WIRE | | |
|-------------------|--------------------|---------------------------------------|---|---------|---|----------------|-------------------------------|
| | | | MINIMUM | MAXIMUM | MAXIMUM RESISTANCE AT 20°c (ohms/1000 ft.) | DIAMETER (in.) | MAXIMUM WEIGHT (lbs/1000 ft.) |
| | | | | | | | |
| 44A0311-26-* | 26 | 19 x 38 | .018 | .020 | 41.3 | .053 ± .002 | 2.1 |
| 44A0311-24-* | 24 | 19 x 36 | .023 | .026 | 26.2 | .057 ± .002 | 3.0 |
| 44A0311-22-* | 22 | 19 x 34 | .029 | .033 | 16.2 | .069 ± .003 | 4.3 |
| 44A0311-20-* | 20 | 19 x 32 | .037 | .041 | 9.88 | .078 ± .003 | 6.1 |
| 44A0311-18-* | 18 | 19 x 30 | .046 | .051 | 6.23 | .088 ± .003 | 8.7 |
| 44A0311-16-* | 16 | 19 x 29 | .052 | .058 | 4.81 | .097 ± .004 | 10.9 |
| 44A0311-14-* | 14 | 19 x 27 | .065 | .073 | 3.06 | .115 ± .004 | 16.2 |
| 44A0311-12-* | 12 | 37 x 28 | .084 | .090 | 2.02 | .131 ± .004 | 24.2 |
| 44A0311-10-* | 10 | 37 x 26 | .106 | .114 | 1.26 | .161 ± .005 | 36.5 |
| 44A0311- 8-* | 8 | 133 x 29 | .158 | .173 | .701 | .219 ± .006 | 65.0 |
| 44A0311- 6-* | 6 | 133 x 27 | .198 | .217 | .445 | .269 ± .007 | 103. |
| 44A0311- 4-* | 4 | 133 x 25 | .250 | .274 | .280 | .325 ± .008 | 158. |
| 44A0311- 2-* | 2 | 665 x 30 | .320 | .340 | .183 | .404 ± .012 | 252. |
| 44A0311- 0-* | 0 | 1045 x 30 | .405 | .425 | .116 | .494 ± .016 | 380. |
| 44A0311-00-* | 00 | 1330 x 30 | .450 | .475 | .092 | .545 ± .016 | 459. |

TABLE II. PERFORMANCE DETAILS

| PART NUMBER 1/ | BEND TESTING | | | | |
|-------------------|-----------------------------------|-----------|------|----------------------------------|-----------|
| | MANDREL DIAMETER (inch) (± 3%) | | | WEIGHT (lb) (± 3%) | |
| | LIFE CYCLE AND ACCELERATED AGING | COLD BEND | WRAP | LIFE CYCLE AND ACCELERATED AGING | COLD BEND |
| 44A0311-26-* | .500 | 1.00 | .250 | .63 | 3.00 |
| 44A0311-24-* | .500 | 1.00 | .250 | .63 | 3.00 |
| 44A0311-22-* | .750 | 1.00 | .250 | 2.00 | 3.00 |
| 44A0311-20-* | .750 | 1.00 | .250 | 2.50 | 4.00 |
| 44A0311-18-* | 1.00 | 1.50 | .375 | 2.50 | 4.00 |
| 44A0311-16-* | 1.00 | 1.50 | .375 | 2.50 | 5.00 |
| 44A0311-14-* | 1.50 | 2.00 | .500 | 2.50 | 5.00 |
| 44A0311-12-* | 2.00 | 2.00 | .500 | 3.00 | 5.00 |
| 44A0311-10-* | 3.00 | 3.00 | .750 | 3.00 | 5.00 |
| 44A0311- 8-* | 3.00 | 4.00 | .750 | 6.00 | 6.00 |
| 44A0311- 6-* | 4.00 | 5.00 | 1.00 | 6.00 | 10.0 |
| 44A0311- 4-* | 5.00 | 6.00 | 1.25 | 6.00 | 10.0 |
| 44A0311- 2-* | 6.00 | 8.00 | 3.00 | 6.00 | 15.0 |
| 44A0311- 0-* | 8.00 | 10.0 | 4.00 | 7.00 | 15.0 |
| 44A0311-00-* | 9.00 | 12.0 | 5.00 | 7.00 | 15.0 |

Users should evaluate the suitability of this product for their application. Specifications are subject to change without notice. Tyco Electronics also reserves the right to make changes in materials or processing, which do not affect compliance with any specification, without notification to Buyer.

1/ COLOR CODE DESIGNATORS SHALL BE IN ACCORDANCE WITH MIL-STD-681. OTHER CODES AND SUFFIXES MAY BE ADDED TO THE PART NUMBER, AS NECESSARY, TO CAPTURE ANY ADDITIONAL REQUIREMENTS IMPOSED BY THE PURCHASE ORDER.



Raychem Wire & Cable
 501 Oakside Avenue
 Redwood City, CA 94063-3800
 Phone: 1-800-227-8816
 Fax: 1-650-361-6297

DIMENSIONS ARE IN INCHES, AND UNLESS OTHERWISE DESIGNATED ARE NOMINAL.

THIS SPECIFICATION SHEET TAKES PRECEDENCE OVER DOCUMENTS REFERENCED HEREIN. REFERENCED DOCUMENTS SHALL BE OF THE ISSUE IN EFFECT ON DATE OF INVITATION FOR BID.

WIRE RATINGS AND ADDITIONAL REQUIREMENTS

TEMPERATURE RATING: 150°C

Maximum continuous conductor temperature

VOLTAGE RATING: 2500 volts (rms) at sea level

ACCELERATED AGING: 300 ± 2°C for 6 hours

Identification legibility, 225 ± 2°C for 6 hours

BLOCKING: 150 ± 2°C for 24 hours

COLOR: White preferred

FLAMMABILITY: 30 seconds (maximum); 3 in. (maximum); no flaming of facial tissue

HUMIDITY RESISTANCE: Insulation Resistance, 5000 megohms for 1000 ft. (minimum)

IDENTIFICATION AND STRIPING DURABILITY: 125 cycles (250 strokes) (minimum), 500 g weight

IMMERSION: Diameter increase 5% (maximum); no cracking, no dielectric breakdown

INSULATION ELONGATION AND TENSILE STRENGTH:

Primary Insulation,

Elongation, 150% (minimum)

Tensile Strength, 2500 lbf/in² (minimum), AWG 26-12

2000 lbf/in² (minimum), AWG 10-00

INSULATION FLAWS:

Primary Insulation,

SparkTest, 5.0 kV (rms)

Impulse DielectricTest, 6.0 kV (peak)

Finished Wire;

SparkTest, 8.0 kV (rms) at 3 kHz

Impulse DielectricTest, 13.0 kV (peak)

INSULATION RESISTANCE: 5000 megohms for 1000 ft. (minimum)

LIFE CYCLE: 200 ± 2°C for 168 hours

LOW TEMPERATURE-COLD BEND: -65 ± 2°C for 4 hours

SHRINKAGE: 300 ± 2°C, 0.125 in. (maximum) in 12 in., AWG 26-12

300 ± 2°C, 0.250 in. (maximum) in 12 in., AWG 10-00

SMOKE TEST: 200 ± 2°C, no visible smoke

SURFACE RESISTANCE: 500 megohms-in. (minimum), both readings

THERMAL SHOCK RESISTANCE: 150 ± 2°C, 0.060 in. (maximum)

VOLTAGE WITHSTAND (POST ENVIRONMENTAL): 5000 volts (rms), 60 Hz, 5 minutes

WICKING: 2.25 in. (maximum)

PART NUMBER:

The "*" in the part numbers on page 1 shall be replaced by a color code designator.

1/ Example: AWG 20, white: 44A0311-20-9

AWG 20, white with black stripe: 44A0311-20-90

1/ See footer section on page 1